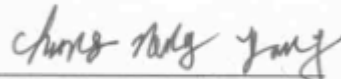


帝寶工業股份有限公司  
DEPO AUTO PARTS IND. CO., LTD.  
No. 20-3, Nan-Shih Lane, Lu-Kang Chen, Chang-Hua Hsien, Taiwan, R.O.C.  
TEL: 886-4-771-1578 FAX: 886-4-771-3891

APPLICATION FOR APPROVAL OF A TYPE OF HEADLAMP  
ACCORDING TO ECE REGULATION NO. 112-00 SERIES OF AMENDMENTS  
07-02 SERIES OF AMENDMENTS  
06-01 SERIES OF AMENDMENTS

1. Trade name or mark of the device : DEPO
2. Manufacturer's name of the device : DEPO 444-1146R/L-NHD
3. Manufacturer's name and address : DEPO AUTO PARTS IND. CO., LTD.  
No. 20-3, Nan-Shih Lane, Lu-Kang Chen,  
Chang-Hua Hsien, Taiwan, R.O.C.
4. If applicable, name and address of  
manufacturer's representative : Not applicable
5. Category as described by the  
relevant markings : HCR PL, A, 1a  
↔
6. Submitted for approval on(date) : November 16, 2006

SIGNATURE:



Name: Chung-Neng Yang  
Homologation Team Leader

We herewith confirm that above mentioned application has not been submitted to any other EC/ECE-Member State nor has Member State granted a corresponding type approval.  
This application is accompanied by:  
The test report





**THE NETHERLANDS  
(N E D E R L A N D)**



**COMMUNICATION**

Concerning <sup>(1)</sup>


- approval granted
- ~~- approval extended~~
- ~~- approval refused~~
- ~~- approval withdrawn~~
- ~~- production definitely discontinued~~

of a type of headlamp pursuant to Regulation number 112.

**Approval number: E4-112R-0012045**

**Extension number: 00**

*Approval mark:*

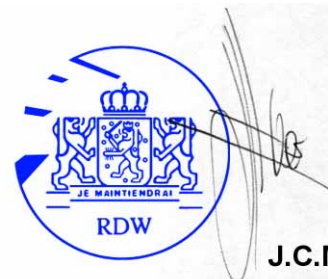
1a HCR PL A  
 01 00 02  
 ← ↔ ←  
 17.5  
 12045

*Indication of the approval mark for the device on the right side.  
 The left side shall be symmetrical.*

- |    |                                                                      |                                                                                                                                                                  |
|----|----------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. | Trade name or mark of the device                                     | : DEPO                                                                                                                                                           |
| 2. | Manufacturer's name for the type of device                           | : DEPO 444-1146R/L-NHD                                                                                                                                           |
| 3. | Manufacturer's name and address                                      | : DEPO AUTO PARTS IND. CO., LTD.<br>No. 20-3, Nan-Shih Lane, Lu-Kang Chen,<br>Chang-Hua Hsien, Taiwan, R.O.C.                                                    |
| 4. | If applicable, name and address of the manufacturer's representative | : Not applicable                                                                                                                                                 |
| 5. | Submitted for approval on                                            | : November 16, 2006 to January 25, 2007                                                                                                                          |
| 6. | Technical service responsible for conducting approval tests          | : TÜV Rheinland Kraftfahrt GmbH<br>Technologiezentrum Verkehrssicherheit<br>Typprüfstelle Fahrzeuge/Fahrzeugteile<br>Postfach 91 09 51<br>D-51101 Köln / Germany |



- 7. Date or report issued by that service : July 19, 2007
- 8. Number of report issued by that service : 84-R112-01803/06
- 9. Brief description:
  - Category as described by the relevant marking <sup>(2)</sup> : HCR PL  
↔
  - Number and category(ies) of filament lamp(s) : Passing lamp: One H7  
Driving lamp: One H7
- 10. Approval mark position : On the outer lens and on the housing of the lamp
- 11. Reason(s) for extension of approval : Not applicable
- 12. Approval : ~~Granted/extended/refused/withdrawn~~ <sup>(1)</sup>
- 13. Place : Zoetermeer
- 14. Date : 31-JULY-2007
- 15. Signature :



**J.C.M. Hoes**

- 16. The list of documents deposited with the Administrative Service which has granted approval is annexed to this communication and may be obtained on request.

<sup>(1)</sup> Strike out what does not apply.

<sup>(2)</sup> Indicate the appropriate marking selected from the list below:

- C,    C,    C,    R,    R PL,    CR,    CR,    CR,    C/R,    C/R,    C/R,    C/,    C/,    C/,
- ↔    →    →    →    →    ↔    →    ↔    →    →    ↔    ↔
- C PL,    C PL,    C PL,    CR PL,    CR PL,    CR PL,    C/R PL,    C/R PL,    C/R PL,
- ↔    →    →    →    ↔    →    ↔    →    ↔
- C/PL,    C/PL,    C/PL,
- ↔    →
- HC,    HC,    HC,    HR,    HR PL,    HCR,    HCR,    HCR,    HC/R,    HC/R,    HC/R,
- ↔    →    →    →    →    ↔    →    ↔    →    ↔
- HC/,    HC/,    HC/,
- ↔    →
- HC PL,    HC PL,    HC PL,    HCR PL,    HCR PL,    HCR PL,    HC/R PL,    HC/R PL,    HC/R PL,
- ↔    →    →    ↔    →    →    ↔    →    ↔
- HC/PL,    HC/PL,    HC/PL,
- ↔    →

**Manufacturer** : **DEPO AUTO PARTS IND. CO., LTD.**  
**Type** : **444-1146R/L-NHD**

## TEST REPORT

according to ECE-Regulation

### Uniform provisions concerning the approval of motor vehicle headlamps emitting an asymmetrical passing beam or a driving beam or both and equipped with filament lamps

No.: **ECE-R112**

including all amendments until

No.: **00 series of amendments, suppl. 7**

Previously granted	
ECE - approval	: --

Structure of report:

0. General information
1. Test object(s) and general test information
2. Test minutes
3. Remark concerning tested object(s)
4. Appendices
5. Statement of conformity

**Manufacturer** : DEPO AUTO PARTS IND. CO., LTD.  
**Type** : 444-1146R/L-NHD

---

## 0. General information

- 0.1. Trade mark or trade name of the lamp : DEPO
- 0.2. Manufacturer's name for the type of the lamp : DEPO 444-1146R/L-NHD
- 0.3. Name and address of the manufacturer : DEPO AUTO PARTS IND. CO., LTD.  
No. 20-3, Nan-Shih Lane, Lu-Kang Chen,  
Chang-Hua Hsien, Taiwan, R.O.C.
- 0.4. Name and address of the manufacturer's authorised representative : Not applicable
- 0.5. No. of information document : 444-1146 R/L-NHD  
date of issue : November 16, 2006  
date of last amendment : --

**Manufacturer** : DEPO AUTO PARTS IND. CO., LTD.  
**Type** : 444-1146R/L-NHD

---

## 1. Test object(s) and general test information

### 1.1. Test object(s)

- Identification no. : Not applicable
- Model : 444-1146R/L-NHD
- Remark : Class B headlamp for both traffic systems, incorporating a lens made of plastic

### 1.2. General test information

- 1.2.1 Order issued by (if different from manufacturer) : --
- 1.2.2 Test object received on : --
- 1.2.3 Test date : November 16, 2006 to January 25, 2007
- 1.2.4 Test site : Hsin-Ying and Lu-Kang / Taiwan
- 1.2.5 Remark : The results of the test refer exclusively to the object(s) mentioned under point 1.1. of this report.

Manufacturer : DEPO AUTO PARTS IND. CO., LTD.  
Type : 444-1146R/L-NHD

---

## 2. Test minutes

- 2.1. Test facilities** : The measurement equipment used was in compliance with the test requirements.
- 2.2. Test results** : ~~The lamp has been tested according to the amendments mentioned in Appendix 0. The photometric values were carried over from the basic report.~~
- 2.2.1 Temperature : 25 °C
- 2.2.2 Markings : The trade mark is marked clearly legible and indelible on the outer lens of the lamp.
- Space for the approval mark and for the additional symbols is provided on the outer lens and on the housing of the lamp. The outer lens can not be separated from the housing.
- 2.3. General specifications** : The headlamp is designed and made that, under normal use, their satisfactory operation is ensured and they retain the required characteristics.
- The filament lamp holders conform to the characteristics stated in the IEC publication 61-2, third edition, 1969.
- The headlamp is ~~not~~ fitted with a device enabling the correct adjustment on the lamps as to comply with the requirements applicable to them. ~~The adjustment system is provided by a device the lamp is fitted to.~~
- 2.4. Photometric tests** : The headlamp has been adjusted according to paragraph 6.2. of the Regulation.
- 2.4.1 Passing beam : The passing beam produces a sharp "cut-off" line of the elbow type, the upper limit of which is a horizontal straight line on the side opposite to the direction of the traffic for which the headlamp is intended and on the other side a straight line below HH3, with an inclination angle of 15° above the horizontal.
- The passing beam produces an adequate illumination without dazzle.
- No lateral variations detrimental to good visibility in any of the zones I, II, III and IV have been observed.

Manufacturer : DEPO AUTO PARTS IND. CO., LTD.  
Type : 444-1146R/L-NHD

Illumination measured on the screen (refer to Annex 3 of the Regulation) by the passing beam by means of an uncoloured standard lamp producing the required light flux.

Results of photometric tests of the passing beam, class B (adjusted to right hand side traffic)

illumination produced on the screen in lux				
right-hand side traffic	left hand side traffic	sample No. 1 (left)	sample No. 2 (right)	illumination required
B50L	B50R	0.27	0.26	$\leq 0.4$
75R	75L	15.3	22.7	$\geq 12.0$
75L	75R	4.3	2.6	$\leq 12.0$
50L	50R	8.9	11.8	$15.0 \geq x \geq 3.0$
50R	50L	13.4	20.8	$\geq 12.0$
50V	50V	18.5	27.4	$\geq 6.0$
25L	25R	2.2	4.4	$\geq 2.0$
25R	25L	2.4	3.1	$\geq 2.0$
P-8 (H-4L)	P-8 (H-4R)	0.32	0.28	$0.7 \geq x \geq 0.2$
P-7 (H-8L)	P-7 (H-8R)	0.21	0.16	$0.7 \geq x \geq 0.1$
P-6 (2U-4R)	P-6 (2U-4R)	0.21	0.20	$0.7 \geq x_6$
P-5 (2U-V)	P-5 (2U-V)	0.25	0.29	$0.7 \geq x_5$
P-4 (2U-4L)	P-4 (2U-4L)	0.19	0.16	$0.7 \geq x_4$
P-3 (4U-8R)	P-3 (4U-8R)	0.10	0.09	$0.7 \geq x_3$
P-2 (4U-V)	P-2 (4U-V)	0.16	0.18	$0.7 \geq x_2$
P-1 (4U-8L)	P-1 (4U-8L)	0.08	0.07	$0.7 \geq x_1$
any point in zone III		0.46	0.66	$\leq 0.7$
any point in zone IV		4.7	8.2	$\geq 3$
any point in zone I		16.7	27.4	$\leq 2E50R$

The photometric values of the points in zone A and B ( $x_1 + x_2 + x_3 \geq 0.3$  lux) ( $x_4 + x_5 + x_6 \geq 0.6$  lux) are within the required limits of § 6.2.7. of the Regulation.



Results of photometric tests of the passing beam, class B (adjusted to left hand side traffic)

illumination produced on the screen in lux				
right-hand side traffic	left-hand side traffic	sample No. 1 (left)	sample No. 2 (right)	illumination required
B50L	B50R	0.28	0.21	$\leq 0.4$
75R	75L	20.6	26.3	$\geq 12.0$
75L	75R	3.5	3.2	$\leq 12.0$
50L	50R	8.5	11.1	$15.0 \geq x \geq 3.0$
50R	50L	22.3	27.5	$\geq 12.0$
50V	50V	19.5	27.0	$\geq 6.0$
25L	25R	2.6	3.1	$\geq 2.0$
25R	25L	2.5	4.3	$\geq 2.0$
P-8 (H-4L)	P-8 (H-4R)	0.28	0.23	$0.7 \geq x \geq 0.2$
P-7 (H-8L)	P-7 (H-8R)	0.17	0.18	$0.7 \geq x \geq 0.1$
P-6 (2U-4R)	P-6 (2U-4R)	0.20	0.13	$0.7 \geq x_6$
P-5 (2U-V)	P-5 (2U-V)	0.32	0.28	$0.7 \geq x_5$
P-4 (2U-4L)	P-4 (2U-4L)	0.32	0.20	$0.7 \geq x_4$
P-3 (4U-8R)	P-3 (4U-8R)	0.09	0.05	$0.7 \geq x_3$
P-2 (4U-V)	P-2 (4U-V)	0.20	0.17	$0.7 \geq x_2$
P-1 (4U-8L)	P-1 (4U-8L)	0.14	0.10	$0.7 \geq x_1$
any point in zone III		0.56	0.61	$\leq 0.7$
any point in zone IV		5.2	8.1	$\geq 3$
any point in zone I		18.9	27.2	$\leq 2 \text{ E50L}$

The photometric values of the points in zone A and B ( $x_1 + x_2 + x_3 \geq 0.3 \text{ lux}$ ) ( $x_4 + x_5 + x_6 \geq 0.6 \text{ lux}$ ) are within the required limits of § 6.2.7. of the Regulation.

**Manufacturer** : DEPO AUTO PARTS IND. CO., LTD.  
**Type** : 444-1146R/L-NHD

2.4.2 Driving beam

: The driving beam is provided by one/~~two~~ light source(s) (filament).

The illumination measurements have been taken with the same alignment as for the passing beam. ~~The driving beam is adjusted that the area of maximum illumination is centred on the point HV.~~ Point HV was situated within the isolux 80% of EM.

Illumination (in lux) obtained on the screen (refer to Annex 3 of the Regulation) by the driving beam by means of an uncoloured standard lamp producing the required light flux:

Results of photometric tests of the driving beam, class B

illumination produced on the screen in lux			
	sample No. 1 (left)	sample No. 2 (right)	illumination required
maximum illumination $E_M$	80.9	83.0	$48 \leq E_M \leq 240$
illumination at point of intersection (HV) of lines hh and vv	77.8	79.5	$\geq 0.8 \times E_M$
$I'_M = 0.208 \times E_M$	16.8	17.3	
rounded off to the reference mark of	17.5		
minimum illumination of any point on hh at a distance from HV			
1.125m	38.6	32.1	$\geq 24$
2.250m	11.3	8.2	$\geq 6$

**Manufacturer** : **DEPO AUTO PARTS IND. CO., LTD.**  
**Type** : **444-1146R/L-NHD**

## 2.5. Stability of photometric performance of head lamps in operation

### 2.5.1. Stability of photometric performance

2.5.1.1 Clean headlamp : The lamp was operated 12 hours according to the applicable cycle as described in Annex 4 paragraph 1.1.1. of the Regulation.

The visual inspection after this test did not show any distortion, deformation, cracking or change in color of the headlamp lens.

Results of stability tests (adjusted to right hand side traffic)

photometric test results (in lux)				
points on screen	initial	end of test	difference in %	allowable difference in %
driving beam E <sub>M</sub>	82.973	82.976	0.00	10
passing beam 50R	22.763	20.766	-8.77	10
passing beam B50L	0.258	0.261	1.16	10
passing beam HV	0.665	0.668	0.45	10

Results of stability tests (adjusted to left hand side traffic)

photometric test results (in lux)				
points on screen	initial	end of test	difference in %	allowable difference in %
driving beam E <sub>M</sub>	82.459	82.462	0.00	10
passing beam 50L	27.452	27.456	0.01	10
passing beam B50R	0.211	0.215	1.90	10
passing beam HV	0.613	0.618	0.82	10

**Manufacturer** : **DEPO AUTO PARTS IND. CO., LTD.**  
**Type** : **444-1146R/L-NHD**

2.5.1.2 Dirty headlamp

: After preparation as prescribed in Annex 4 paragraph 1.2.1. of the Regulation, and confirmation that the illumination values have dropped to 15% to 20 % of the prior values, the headlamp was operated for 1 hour according to the applicable cycle as described in Annex 4 paragraph 1.1.1.

The visual inspection after this test did not show any distortion, deformation, cracking or change in color of the headlamp lens.

Results of stability tests (adjusted to right hand side traffic)

Photometric test results (in lux)				
points on screen	initial	end of test	difference in %	allowable difference in %
driving beam E <sub>M</sub>	82.973	82.980	0.01	10
passing beam 50R	22.763	20.768	-8.76	10
passing beam B50L	0.258	0.267	3.49	10
passing beam HV	0.665	0.672	1.05	10

Results of stability tests (adjusted to left hand side traffic)

Photometric test results (in lux)				
points on screen	initial	end of test	difference in %	allowable difference in %
driving beam E <sub>M</sub>	82.459	82.469	0.01	10
passing beam 50L	27.452	27.460	0.03	10
passing beam B50R	0.211	0.218	3.32	10
passing beam HV	0.613	0.623	1.63	10

**Manufacturer** : **DEPO AUTO PARTS IND. CO., LTD.**  
**Type** : **444-1146R/L-NHD**

2.5.2 Change in vertical position of the cut-off line under the influence of heat

: Test result in accordance with paragraph 2 of Annex 4 of the Regulation in milliradians (mrad) (maximum deviation measurement):

Results of stability tests (adjusted to right hand side traffic)

points on screen	sample no. 1	sample no. 2	maximum permissible
$r_3$	-10.82	--	
$r_{60}$	-10.82	--	
$\Delta r_1 =  r_3 - r_{60} $	0.00	--	1.0

Results of stability tests (adjusted to left hand side traffic)

points on screen	sample no. 1	sample no. 2	maximum permissible
$r_3$	-9.95	--	
$r_{60}$	-9.95	--	
$\Delta r_1 =  r_3 - r_{60} $	0.00	--	1.0

**2.6. Coloured lenses, filters and filament lamps**

The colouring beam is obtained through : Not applicable

~~The CIE trichromatic co-ordinates of the light emitted by the headlamp are within the limits in the paragraph 7. of the Regulation.~~

**2.7. Explanatory note**

: This report describes the examination of the headlamp as a part of a lamp device.

For the examination of the other lamp of the device, refer to the following report:

Manufacturer : DEPO AUTO PARTS IND. CO., LTD.  
Type : 444-1146R/L-NHD

Type of lamp	Test Report No.
Front position lamp	84-R7-01804/06
Front direction indicator	84-R6-01805/06

2.8. Variants and components : Not applicable

2.9. Additional tests for adjustable reflectors : Not applicable

Adjusted to right hand side traffic

photometric test results (in lux)			
points on screen	vertically + 2°	vertically - 2°	required value
driving beam E <sub>M</sub>	82.4	83.2	48 ≤ E <sub>M</sub> ≤ 240
driving beam HV	75.8	79.7	≥ 0.8 × E <sub>M</sub>
passing beam 75R / 75L	21.3	22.7	≥ 12
passing beam HV	0.61	0.60	≤ 0.7

Adjusted to left hand side traffic

photometric test results (in lux)			
points on screen	vertically + 2°	vertically - 2°	required value
driving beam E <sub>M</sub>	82.2	83.4	48 ≤ E <sub>M</sub> ≤ 240
driving beam HV	81.4	79.2	≥ 0.8 × E <sub>M</sub>
passing beam 75R / 75L	25.5	27.3	≥ 12
passing beam HV	0.60	0.59	≤ 0.7

Manufacturer : DEPO AUTO PARTS IND. CO., LTD.  
Type : 444-1146R/L-NHD

**2.10. Lamps incorporating lenses of plastic material** : The lamp manufacturer proved that the product had already passed the tests prescribed in paragraphs 2.1.-2.5. of Annex 6 to this ECE-Regulation , or the equivalent tests pursuant to another Regulation.

With references to:

(for right hand side traffic)

Approval No. : E4-20R-0220580

Test report No. : 84-R20-134/98

(for left hand side traffic)

Approval No. : E4-20R-0220579

Test report No. : 84-R20-133/98

2.10.1 Tests according to paragraph 2.6 of: The lens of sample No. 1 was conditioned in accordance the complete lamp incorporating a lens of plastic material with the test described in paragraph 2.4.1.

Adjusted to right hand side traffic

photometric test results after conditioning (in lux)		
point	illumination measured	illumination required
B50L	0.14	≤ 0.52
HV	0.29	≤ 0.91
75R	14.3	≥ 10.8

Adjusted to left hand side traffic

photometric test results after conditioning (in lux)		
point	illumination measured	illumination required
B50R	0.12	≤ 0.52
HV	0.36	≤ 0.91
75L	18.5	≥ 10.8

Test of adherence of coatings : The sample No. 2 complies with the requirements mentioned paragraph 2.5.

**Manufacturer** : **DEPO AUTO PARTS IND. CO., LTD.**  
**Type** : **444-1146R/L-NHD**

---

### 3. Remark concerning tested object(s)

All versions of the lamp type as stated in the information document are covered with the tested lamp version(s) and test object(s) respectively.

### 4. Appendices

#### 0 List of modifications

1 **Information folder No.** : 444-1146 R/L-NHD (1 page)  
**(excluding drawings)**

### 5. Statement of conformity

The information folder and the type described there comply with the requirements in the above mentioned directive/regulation.

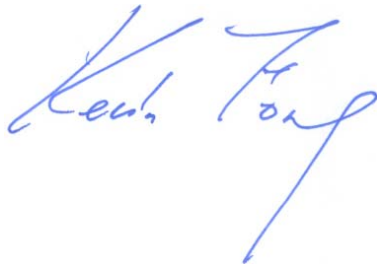
The test laboratory is accredited for the above mentioned tests by the RDW, Vehicle Technology and Information Centre, the Netherlands:

Certification Number: RDW-99050014-03.

The test report comprises - including appendix 0 - the pages 1 to 14 and shall not be reproduced except in full without the written approval of the testing laboratory.

Cologne, July 19, 2007

BL/KFO



M.S.M.E. K. Fong



**Manufacturer** : DEPO AUTO PARTS IND. CO., LTD.  
**Type** : 444-1146R/L-NHD

---

**List of modifications**

**Appendix 0**

**Correction of** : --

**Modification of** : --

**Addition of** : --

**Deletion of** : --

**Application Type: 444-1146R/L-NHD****First Application Date: November 16, 2006**

<b>Application regulation:</b>	ECE-R112-00 (class B for both traffic systems), ECE-R7-02, ECE-R6-01 (category 1a)
--------------------------------	------------------------------------------------------------------------------------

**1. Light Sources**

Function	Light Color	Rated Voltage	Rated Wattage	Category (ECE-R37)
Passing lamp	White	12V	55W	H7
Driving lamp	White	12V	55W	H7
Front position lamp	White	12V	5W	W5W
Front direction indicator	Amber	12V	21W	WY21W

**2. Construction and Material**

Construction	Material	Remark
Outer lens	PC: LEXAN/LS2-112	Coating: HH9986U-N3, colourless
Inner lens (Passing lamp)	Glass	Colourless
Inner lens B (Front direction indicator)	PC	Colourless
Inner lens C (Front position lamp)	PC	Colourless
Housing	PP + GF30%	
Reflector (Passing lamp)	SPCC	Aluminum vacuum coated
Reflector (Driving lamp, Front position lamp)	BMC	Aluminum vacuum coated
Reflector (Front direction indicator)	PBT + PET	Aluminum vacuum coated

**3. The locations of the trade mark(s), the lamp designation mark(s) and the approval mark(s) are indicated in the following drawing(s) attached:**

00\444-1146N1, 00\444-1146N2, 00\444-1146N3, 00\444-1146N4

**4. Name and address of manufacturer:**

DEPO AUTO PARTS IND. CO., LTD.  
No. 20-3, Nan-Shih Lane, Lu-Kang Chen,  
Chang-Hua Hsien, Taiwan, R.O.C.

**5. Name and address of representative of manufacturer:**

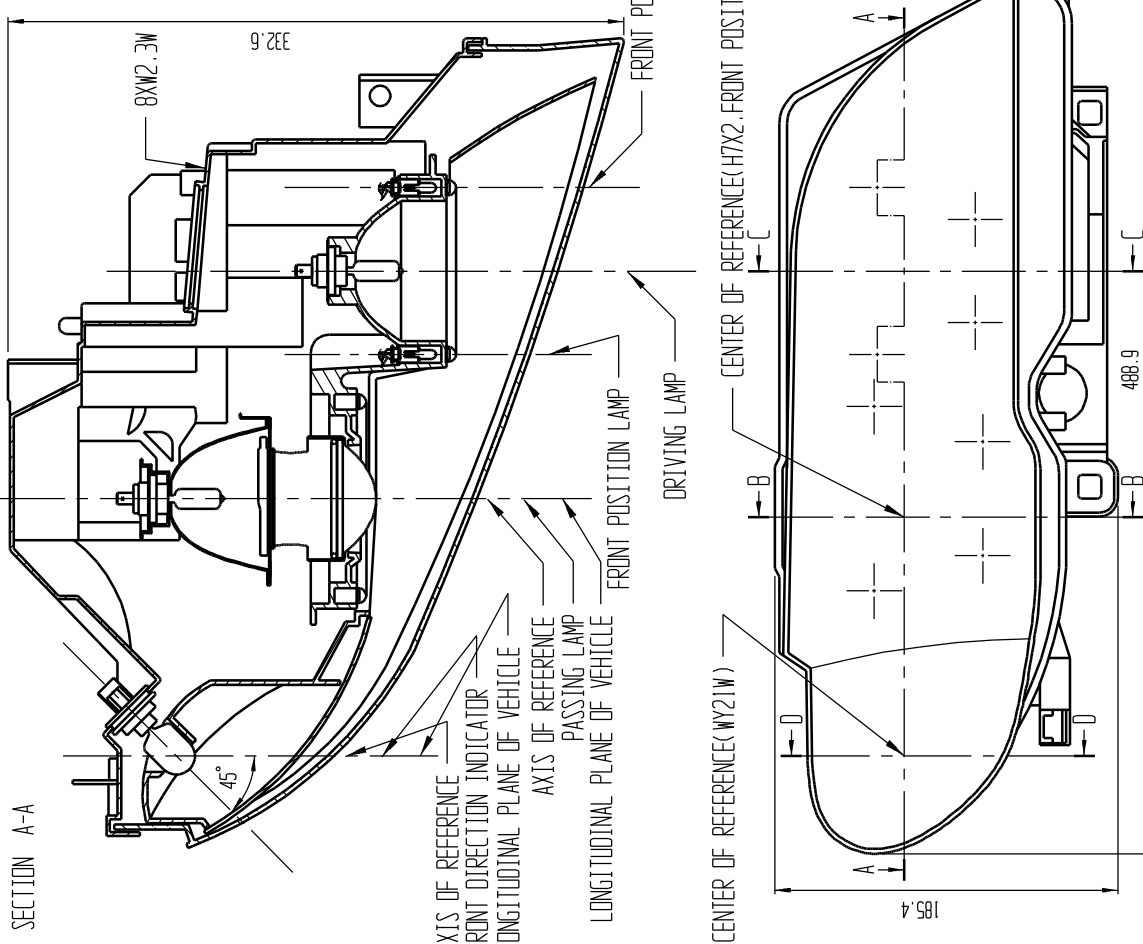
Not applicable

**6. Remarks**

Date: November 16, 2006  
Place: Chang Hua  
Person in charge: Chung-Neng Yang

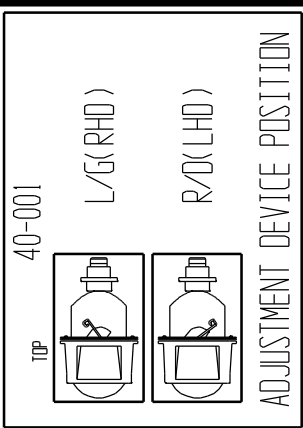


FRONT OF VEHICLE  
↓



NOTE:

1. THIS DRAWING SHALL BE APPLIED FOR RIGHT HAND ONLY AND LEFT HAND SHALL BE SYMMETRIC, EXCEPT THE PASSING LAMP'S REFLECTOR MODULE.
2. THIS OUTER LENS IS FIXED ON THE HOUSING BY USING GLUE AND SWAP-IN CONNECTORS.
3. THIS LAMP IS EQUIPPED WITH A REFLECTOR ADJUSTING DEVICE.



<input type="checkbox"/>	44-1135R-1001	44-1135R-1001	44-1146R-NHD
<input type="checkbox"/>	16 HER PL A 01	16 HER PL A 02	16 HER PL A 25
<input checked="" type="checkbox"/>	(E4) 17.5	(E4) 25	(E4) 17.5
	11972	11973	12045
	01 16 00 HER PL 02 A 17.5	(E4) 11972	
	01 16 00 HER PL 02 A 25	(E4) 11973	
	01 16 00 HER PL 02 A 17.5	(E4) 12045	

件號	444-1146R-NHD	名稱		材質		規格備註	
製圖	彭惶淑	名	95/07/05	投影法		第三角法	單位
設計	吳佳霖			比例	0.35 : 1		MM
審核	楊忠能	圖名		圖號		頭燈組立圖	
許叙超		圖號	00N444-1146N1				

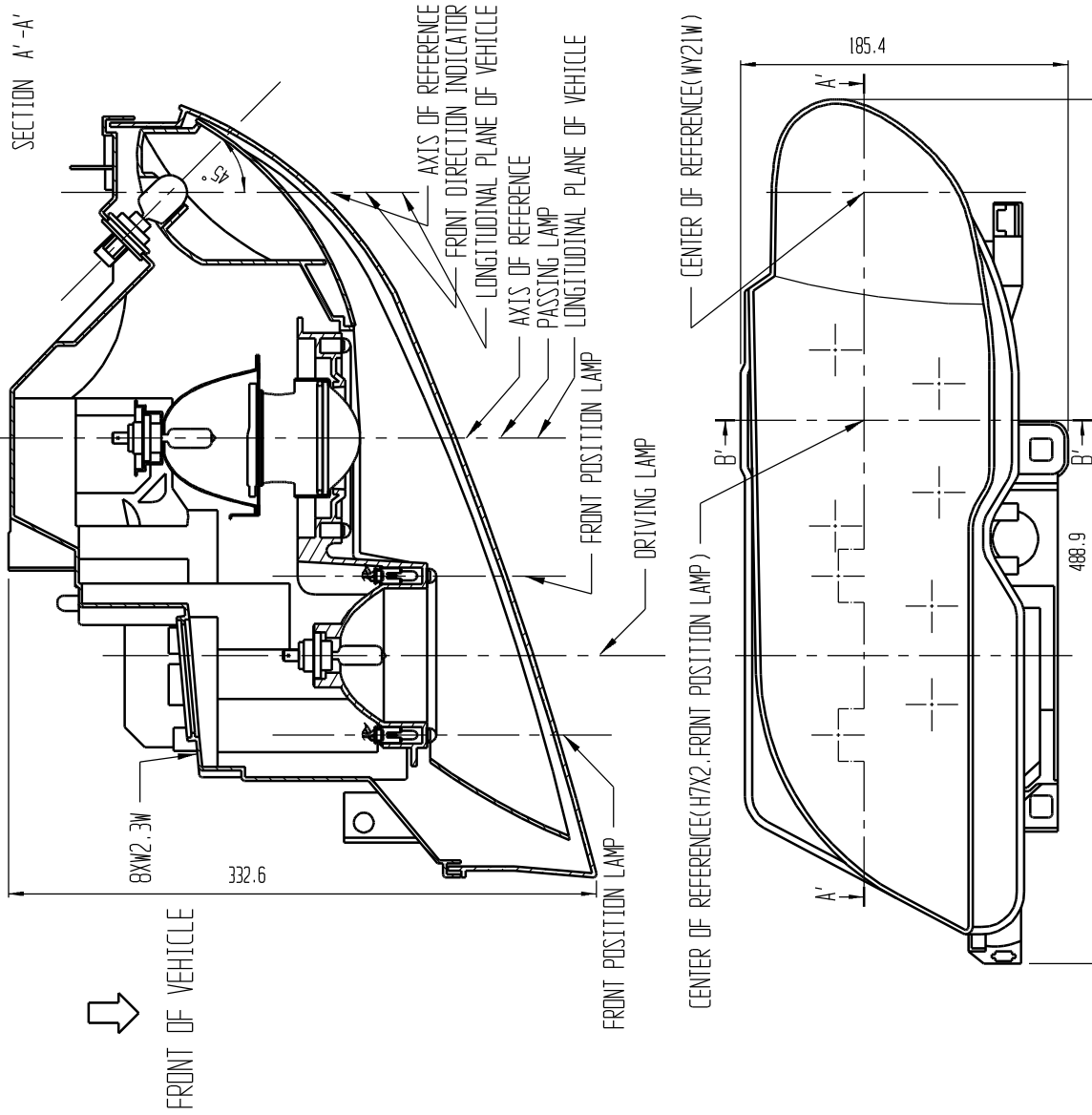
版次	修改說明	日期	製訂	審查	核準



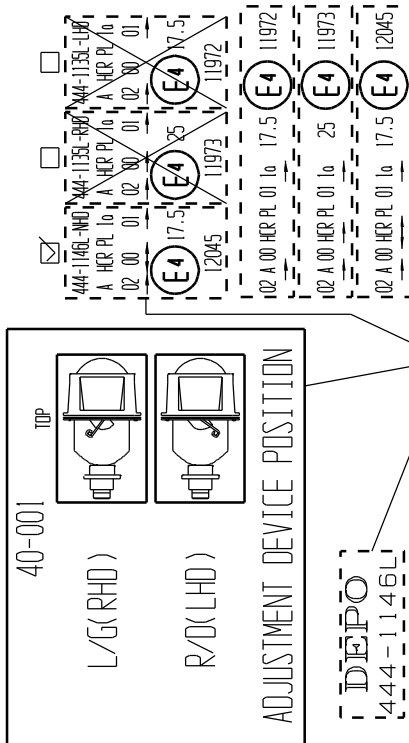
機械加工一般尺寸公差表	
一般尺寸	公差
6以下	±0.1
6~30以下	±0.2
30~120以下	±0.3
120~150以下	±0.5
150以上	±1.0
未註記公差者通用公差表	







NOTE:  
 1. THIS DRAWING SHALL BE APPLIED FOR LEFT HAND ONLY.  
 2. THIS LAMP IS EQUIPPED WITH A REFLECTOR ADJUSTING DEVICE.



一般尺寸	公差
6以下	±0.1
6~30以下	±0.2
30~120以下	±0.3
120~150以下	±0.5
150以上	±1.0

未註記公差者通用公差表



444-1146L-NHD	件號	名稱	材質	規格備註
製圖	彭惶淑	95/07/05	投影法	第三角法
設計	吳佳霖		比例	0.35 : 1
審核	楊忠能		圖名	頭燈組立圖
版次	修改說明	日期	製訂	審查
				標準
				圖號
				00444-1146M