

帝寶工業股份有限公司

DEPO AUTO PARTS INDUSTRIAL CO., LTD.

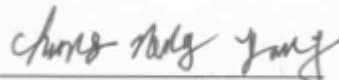
No. 20-3, Nanshi Ln., Tounan Vil., 505 – Lugang Township, Changhua County, Taiwan, R.O.C.

TEL: 886-4-771-1578 FAX: 886-4-771-3891

APPLICATION FOR APPROVAL OF A TYPE OF HEADLAMP
ACCORDING TO ECE REGULATION NO. 112-00 SERIES OF AMENDMENTS
07-02 SERIES OF AMENDMENTS
06-01 SERIES OF AMENDMENTS
87-00 SERIES OF AMENDMENTS

1. Trade name or mark of the device : DEPO
2. Manufacturer's name of the device : 444-1183 R/L PMLDEM2
3. Manufacturer's name and address : DEPO AUTO PARTS INDUSTRIAL CO., LTD.
No. 20-3, Nanshi Ln., Tounan Vil.,
505 – Lugang Township, Changhua County,
Taiwan, R.O.C.
4. If applicable, name and address of manufacturer's representative : Not applicable
5. Category as described by the relevant markings : HC/R PL, A $\overline{\downarrow}$, 1b $\overline{\downarrow}$, RL
6. Submitted for approval on(date) : October 27, 2015

SIGNATURE:



Name: Chung-Neng Yang
Homologation Team Leader

We herewith confirm that above mentioned application has not been submitted to any other EC/ECE-Member State nor has Member State granted a corresponding type approval.

This application is accompanied by:

The test report



**THE NETHERLANDS
(N E D E R L A N D)****COMMUNICATION**Concerning ⁽¹⁾

- approval granted
- ~~- approval extended~~
- ~~- approval refused~~
- ~~- approval withdrawn~~
- ~~- production definitely discontinued~~

of a type of headlamp pursuant to Regulation number 112.

Approval number: E4-112R-0024528**Extension number: 00**

1. Trade name or mark of the device : DEPO
2. Manufacturer's name for the type of device : 444-1183 R/L PMLDEM2
3. Manufacturer's name and address : DEPO AUTO PARTS INDUSTRIAL CO., LTD.
No. 20-3, Nanshi Ln., Tounan Vil.,
505 - Lugang Township, Changhua County,
Taiwan, R.O.C.
4. If applicable, name and address of the manufacturer's representative : Not applicable
5. Submitted for approval on : October 16 to 28, 2015
6. Technical service responsible for conducting approval tests : TÜV Rheinland Kraftfahrt GmbH
Technologiezentrum Verkehrssicherheit
Typprüfstelle Fahrzeuge/Fahrzeugteile
Postfach 91 09 51
D-51105 Köln / Germany
7. Date of report issued by that service : November 10, 2015
8. Number of report issued by that service : 84-R112-01316/15-00
9. Brief description:

Category as described by the relevant marking ⁽²⁾ : HC/R PL



- Number and category(s) of filament lamp(s) : Passing and Driving lamp: One H7
Driving lamp: One H7 (supplementary)
- Measures according to paragraph 5.8 of this Regulation : Not required
- Number and specific identification code(s) of LED module(s) : Not applicable
- Number and specific identification code(s) of electronic light source control gear(s) : Not applicable
- Total objective luminous flux as described in paragraph 5.9. exceeds 2,000 lumen : ~~Yes/no/does not apply~~⁽¹⁾
- The adjustment of the cut-off has been determined at : ~~10m/25m/does not apply~~⁽¹⁾
- The determination of the minimum sharpness of the “cut-off” has been carried out at : ~~10m/25m/does not apply~~⁽¹⁾
- 10. Approval mark position : On the housing of the lamp
- 11. Reason(s) for extension of approval : Not applicable
- 12. Approval : Granted/~~extended/refused/withdrawn~~⁽¹⁾
- 13. Place : Zoetermeer
- 14. Date : 17-NOV-2015
- 15. Signature :

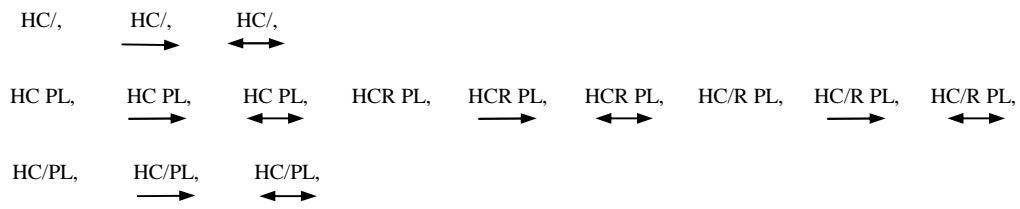

Uwe Löbig

- 16. The list of documents deposited with the Administrative Service which has granted approval is annexed to this communication and may be obtained on request.

⁽¹⁾ Strike out what does not apply.

⁽²⁾ Indicate the appropriate marking selected from the list below:

C,	→	C,	↔	R,	R PL,	CR,	→	CR,	↔	C/R,	→	C/R,	↔	C/,	→	C/,	↔
C PL,	→	C PL,	↔	CR PL,	→	CR PL,	↔	C/R PL,	→	C/R PL,	↔						
C/PL,	→	C/PL,	↔														
HC,	→	HC,	↔	HR,	HR PL,	HCR,	→	HCR,	↔	HC/R,	→	HC/R,	↔				



Type : 444-1183 R/L PMLDEM2
Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

TEST REPORT

according to ECE-Regulation

Uniform provisions concerning the approval of motor vehicle headlamps emitting an asymmetrical passing beam or a driving beam or both and equipped with filament lamps and/or light-emitting diode (LED) modules

No.: **ECE-R112**

including all amendments until

No.: **00 series of amendments, suppl. 12**

Approval Status	
ECE - approval	: E4-112R-0024528 Ext.00

Structure of report:

0. General information
1. Test object(s) and general test information
2. Test minutes
3. Remark concerning tested object(s)
4. Appendices
5. Statement of conformity

The Test Report shall be reproduced and published in full by the client only. It shall however be reproduced partially with the written permission of the Testing Laboratory only.



Type : 444-1183 R/L PMLDEM2
Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

0. General information

- 0.1. Trade mark or trade name of the lamp : DEPO
- 0.2. Manufacturer's name for the type of the lamp : 444-1183 R/L PMLDEM2
- 0.3. Name and address of the manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.
No. 20-3, Nanshi Ln., Tounan Vil.,
505 - Lugang Township, Changhua County,
Taiwan, R.O.C.
- 0.4. Name and address of the manufacturer's authorised representative : Not applicable
- 0.5. No. of information document : 444-1183 R/L PMLDEM2-00
date of issue : October 27, 2015
date of last amendment : --



Type : 444-1183 R/L PMLDEM2
Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

1. Test object(s) and general test information

1.1. Test object(s)

- Identification no. : Not applicable
- Model : 444-1183 R/L PMLDEM2
- Remark : Class B headlamp with/~~without~~ principal passing lamp for right hand side traffic only, incorporating a lens made of plastic.

1.2. General test information

- 1.2.1 Order issued by : --
(if different from manufacturer)
- 1.2.2 Test object received on : --
- 1.2.3 Test date : October 16 to 28, 2015
- 1.2.4 Test site : Depo Auto Parts Ind. Co., Ltd., Hsin-Ying, Taiwan and Zhifu Science Technologies Co., Ltd., He-Mei, Taiwan
- 1.2.5 Remark : The results of the test refer exclusively to the object(s) mentioned under point 1.1. of this report.



Type : 444-1183 R/L PMLDEM2
Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

2. Test minutes

- 2.1. Test facilities** : The measurement equipment used was in compliance with the test requirements.
- 2.2. Test results** : ~~The lamp type has been tested according to the amendments mentioned in appendix 0.~~
- 2.2.1 Temperature : 25 °C
- 2.2.2 Markings : The trade mark is marked clearly legible and indelible on housing of the lamp
- Space for the approval mark and for the additional symbols is provided on the housing of the lamp. The outer lens can not be separated from the housing.
- 2.3. General specifications** : The headlamp is designed and made that, under normal use, their satisfactory operation is ensured and they retain the required characteristics.
- The filament lamp(s) of the headlamp complies with the requirements as described in paragraph 5.3.1.
- The filament lamp(s) can be fixed in no position but the correct one. The filament lamp holder(s) conform to the characteristics given in IEC publication No. 60061.
- The headlamp is ~~not~~ fitted with a device enabling the correct adjustment on the lamp as to comply with the requirements applicable to them. ~~The adjustment system is provided by a device the lamp is fitted to.~~
- The headlamp is designed to provide alternately a driving beam and a passing beam. The construction of the electromechanical device for switching one beam to the other complies with the requirements as described in paragraph 5.7.



Type : 444-1183 R/L PMLDEM2
 Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

The headlamp is designed to meet the requirements of traffic moving on right side of the road only. ~~The appropriate measures (refer to the information folder) are taken to prevent discomfort to users in a country where traffic moves on the side of the road opposite to that of the country for which the headlamp was designed.~~

~~Under the application of the measures, the following illuminations were measured and fulfilled.~~

designed for right-hand side traffic	designed for left-hand side traffic	sample No. 1 (left)	sample No. 2 (right)	illumination required
0.86D-1.72L	0.86D-1.72R	18.2	23.4	≥ 3.0
0.57U-3.43R	0.57U-3.43L	0.97	0.27	≤ 1.0

2.4. Photometric tests

: Prior to the measurement, the headlamp has been adjusted according to paragraph 6.2.2. of the Regulation.

2.4.1 Passing beam

: The instrumental method of Annex 9, paragraphs 2. and 3. of the Regulation was not applied.

The passing beam produces an adequate illumination without dazzle.

No lateral variations detrimental to good visibility in any of the zones I, II, III and IV have been observed.

Illumination measured on the screen (refer to Annex 3 of the Regulation) by the passing beam by means of an uncoloured standard lamp producing the required light flux.

Type : 444-1183 R/L PMLDEM2
 Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

Results of photometric tests of the passing beam, class B

illumination produced on the screen in lux				
right-hand side traffic	left-hand side traffic	sample No. 1 (left)	sample No. 2 (right)	illumination required
B50L	B50R	0.10	0.20	≤ 0.4
75R	75L	22.6	18.6	≥ 12.0
75L	75R	3.2	1.7	≤ 12.0
50L	50R	14.2	13.5	$15.0 \geq x \geq 3.0$
50R	50L	17.5	16.8	≥ 12.0
50V	50V	22.4	20.2	≥ 6.0
25L	25R	5.9	6.5	≥ 2.0
25R	25L	5.2	4.8	≥ 2.0
P-8 (H-4L)	P-8 (H-4R)	0.21	0.31	$0.7 \geq x \geq 0.2$
P-7 (H-8L)	P-7 (H-8R)	0.20	0.28	$0.7 \geq x \geq 0.1$
P-6 (2U-4R)	P-6 (2U-4R)	0.24	0.23	$0.7 \geq x_6$
P-5 (2U-V)	P-5 (2U-V)	0.22	0.26	$0.7 \geq x_5$
P-4 (2U-4L)	P-4 (2U-4L)	0.20	0.21	$0.7 \geq x_4$
P-3 (4U-8R)	P-3 (4U-8R)	0.11	0.12	$0.7 \geq x_3$
P-2 (4U-V)	P-2 (4U-V)	0.14	0.11	$0.7 \geq x_2$
P-1 (4U-8L)	P-1 (4U-8L)	0.10	0.13	$0.7 \geq x_1$
any point in zone III		0.69	0.68	≤ 0.7
any point in zone IV		7.4	7.1	≥ 3
any point in zone I		12.2	18.3	$\leq 2 \text{ E50R}$

The photometric values of the points in zones A and B ($x_1 + x_2 + x_3 \geq 0.3 \text{ lux}$) ($x_4 + x_5 + x_6 \geq 0.6 \text{ lux}$) are within the required limits of paragraph 6.2.6. of the Regulation.



Type : 444-1183 R/L PMLDEM2
 Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

2.4.2 Driving beam : The driving beam is provided by ~~one~~two light source(s) (filament).

The illumination measurements have been taken with the same alignment as for the passing beam. ~~The driving beam is adjusted that the area of maximum illumination is centred on the point HV.~~ Point HV was situated within the isolux 80% of E_M .

Illumination (in lux) obtained on the screen (refer to Annex 3 of the Regulation) by the driving beam by means of an uncoloured standard lamp producing the required light flux:

Results of photometric tests of the driving beam, class B

illumination produced on the screen in lux			
	sample No. 1 (left)	sample No. 2 (right)	illumination required
maximum illumination E_M	75.3	100.7	$48 \leq E_M \leq 240$
illumination at point of intersection (HV) of lines hh and vv	62.5	92.3	$\geq 0.8 \times E_M$
$I'_M = 0.208 \times E_M$	15.7	20.9	
rounded off to the reference mark of	17.5		
minimum illumination of any point on hh at a distance from HV			
1.125m	27.7	43.4	≥ 24
2.250m	16.1	10.6	≥ 6



Type : 444-1183 R/L PMLDEM2
 Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

2.5. Stability of photometric performance of headlamps in operation

2.5.1. Stability of photometric performance

2.5.1.1 Clean headlamp : The lamp was operated 12 hours according to the applicable cycle as described in Annex 4 paragraph 1.1.1. of the Regulation.

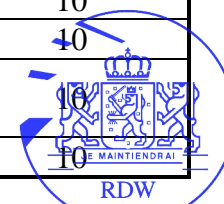
The visual inspection after this test did not show any distortion, deformation, cracking or change in color of the headlamp lens.

photometric test results (in lux)				
points on screen	initial	end of test	difference in %	allowable difference in %
driving beam E _M	99.4389	97.8643	-1.58	10
passing beam 50R	16.67	16.37	-1.80	10
passing beam B50L	0.183	0.180	-1.64	10
passing beam HV	0.67	0.658	-1.79	10

2.5.1.2 Dirty headlamp : After preparation as prescribed in Annex 4 paragraph 1.2.1. of the Regulation, and confirmation that the illumination values have dropped to 15% to 20 % of the prior values, the headlamp was operated for 1 hour according to the applicable cycle as described in Annex 4 paragraph 1.1.1.

The visual inspection after this test did not show any distortion, deformation, cracking or change in color of the headlamp lens.

Photometric test results (in lux)				
points on screen	initial	end of test	difference in %	allowable difference in %
driving beam E _M	99.4389	98.6457	-0.80	10
passing beam 50R	16.67	16.53	-0.84	10
passing beam B50L	0.183	0.182	-0.55	10
passing beam HV	0.67	0.669	-0.15	10



Type : 444-1183 R/L PMLDEM2
 Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

2.5.2 Change in vertical position of the cut-off line under the influence of heat

: Test result in accordance with paragraph 2 of Annex 4 of the Regulation in milliradians (mrad) (maximum deviation measurement):

points on screen	sample no. 1	sample no. 2	maximum permissible
r_3	-10.12	--	
r_{60}	-9.95	--	
$\Delta r_1 = r_3 - r_{60} $	0.17	--	1.0

2.6. Colour of light emitted

: The CIE trichromatic coordinates of the light emitted are within the limits in the paragraph 2.29. of the Regulation No. 48:

Passing lamp
 50V: $x = 0.394$, $y = 0.392$

Driving lamp
 H-V: $x = 0.4358$, $y = 0.4064$

2.7. Explanatory note

: This report describes the examination of the headlamp as a part of a lamp device.

For the examination of the other lamp of the device, refer to the following report:

Type of lamp	Test Report No.
Front direction indicator	84-R6-01317/15-00
Front position lamp	84-R7-01318/15-00
Daytime running lamp	84-R87-01319/15-00

2.8. Variants and components

: Not applicable



Type : 444-1183 R/L PMLDEM2
 Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

2.9. Additional tests for adjustable reflectors : Not applicable

photometric test results (in lux)			
points on screen	vertically + 2°	vertically - 2°	required value
driving beam E _M	97.1	100.0	48 ≤ E _M ≤ 240
driving beam HV	88.6	95.8	≥ 0.8 × E _M
passing beam 75R / 75L	19.3	20.7	≥ 12
passing beam HV	0.67	0.69	≤ 0.7

2.10. Lamps incorporating lenses of plastic material : The lamp manufacturer proved that the product had already passed the tests prescribed in paragraphs 2.1.-2.5 of Annex 6 to this ECE-Regulation , or the equivalent tests pursuant to another Regulation. With references to:
 Approval No. : E4-112R-0011317
 Test report No. : 84-R112-01779/07
 Those tests need not to be repeated. Only the tests prescribed in appendix 1, table B were conducted.

2.10.1 Tests according to paragraph 2.6 of: The lens of sample No. 1 was conditioned in the complete lamp incorporating a accordance with the test described in paragraph 2.4.1. lens of plastic material

photometric test results after conditioning (in lux)		
point	illumination measured	illumination required
B50L	0.20	≤ 0.52
HV	0.87	≤ 0.91
75R	23.6	≥ 10.8

Test of adherence of coatings : The sample No. 2 complies with the requirements mentioned paragraph 2.5.



Type : 444-1183 R/L PMLDEM2
Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

3. Remark concerning tested object(s)

All versions of the lamp type as stated in the information document are covered with the tested lamp version(s) and test object(s) respectively.

4. Appendices


0 List of modifications

1 Information folder No. : 444-1183 R/L PMLDEM2-00 (2 pages)
(excluding drawings)

5. Statement of conformity

The above mentioned information folder and the type described in that comply with the requirements mentioned on page 1.

Shanghai, 2015/11/10
KWU/JYW



Expert Technical Service



Type : 444-1183 R/L PMLDEM2
Manufacturer : DEPO AUTO PARTS INDUSTRIAL CO., LTD.

List of modifications

Appendix 0

Correction of : --

Modification of : --

Addition of : --

Deletion of : --



Application Type: 444-1183 R/L PMLDEM2**First Application Date: October 27, 2015**

Application regulation:	ECE-R112-00 (for right hand side traffic), ECE-R7-02, ECE-R6-01 (category 1b), ECE-R87-00
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1. Light Sources

Function	Light Color	Rated Voltage	Rated Wattage	Category (ECE-R37)
Driving and Passing lamp	White	12V	55W	H7
Driving lamp (supplementary)	White	12V	55W	H7
Front direction indicator	Amber	12V	21W	PY21W
Function	Light Color	Rated Voltage	Rated Wattage	Light Source Module
Front position lamp	White	13.5V	3.9 W	3 LEDs x 2 MD E4 0218997
				Non-Replaceable Light Source
				1 LED
Function	Light Color	Rated Voltage	Rated Wattage	Light Source Module
Daytime running lamp	White	13.5V	13.8 W	3 LEDs x 2 MD E4 0018997

2. Construction and Material

Construction	Material	Remark
Outer lens	PC: GE LS2-111	Coating: UV HC-3000, colourless
Inner lens (Driving and Passing lamp)	Glass	Colourless
Inner lens (Front direction indicator)	PC	Colourless
Light guide volume A (Front position lamp and Daytime running lamp)	PC	Colourless
Light guide volume B (Front position lamp and Daytime running lamp)	PC	Colourless
Light guide volume E (Front position lamp)	PC	Colourless
Housing	Plastic	--
Reflector (Driving and Passing lamp)	Metal	Aluminum vacuum coated
Reflector (supplementary Driving lamp)	Plastic	Aluminum vacuum coated
Reflector (Front direction indicator)	Plastic	Aluminum vacuum coated
Frame	Plastic	--

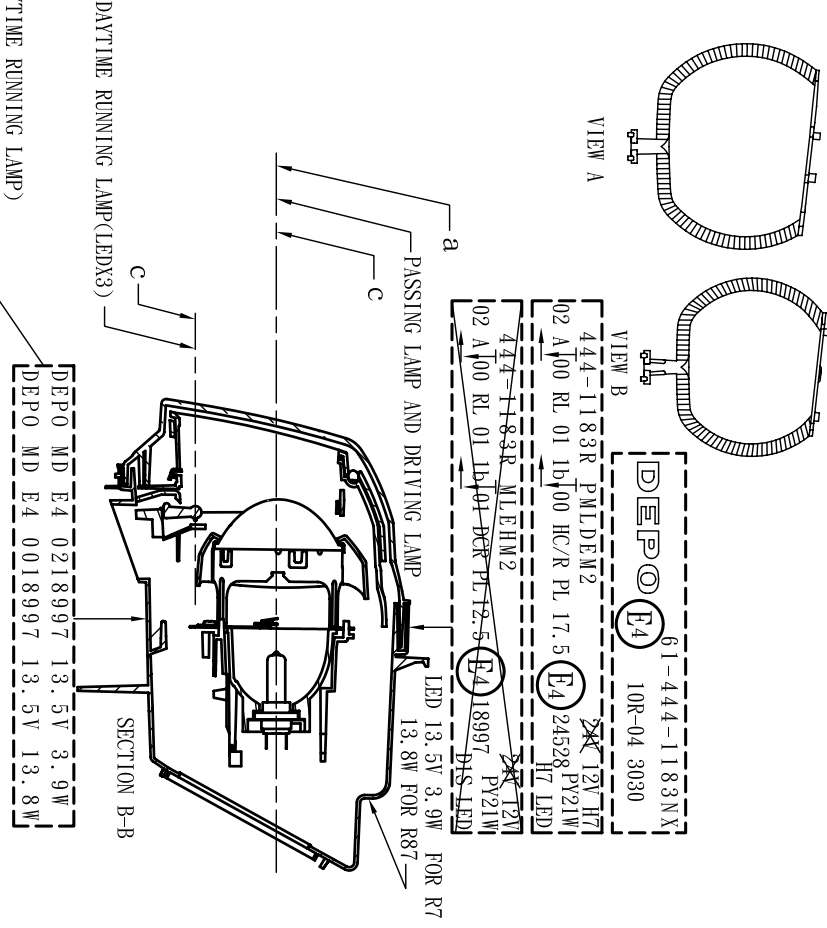
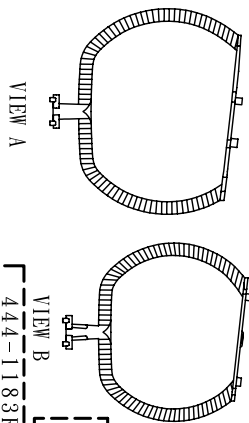
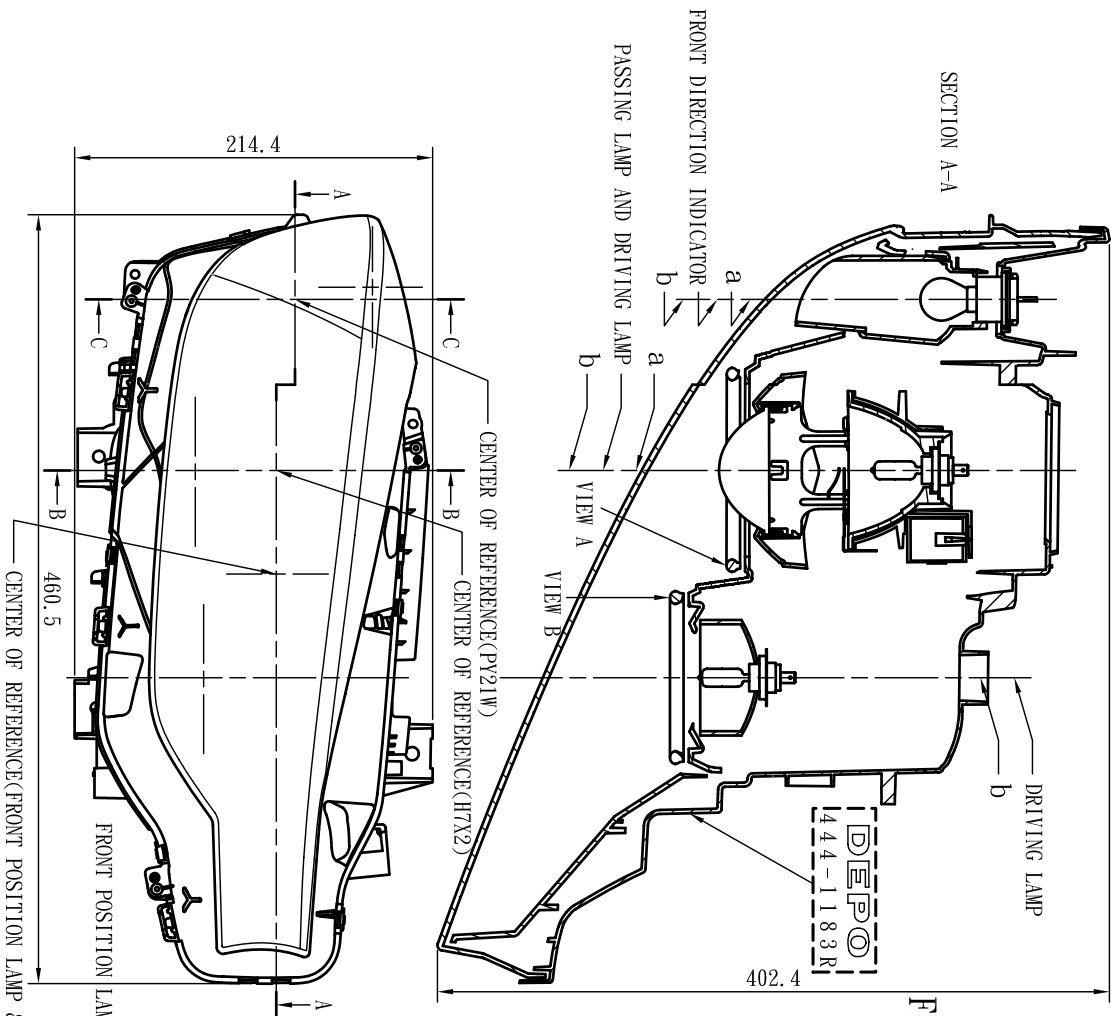
- 2.1. The front position lamp and daytime running lamp use an electronic light source control gear ~~/variable intensity control~~
- 2.2. The application of an electronic light source control gear ~~/variable intensity control: being part of the lamp~~ / being not part of the lamp
- 2.3. Specification of the electronic light source control gear:
- input voltage to the electronic light source control gear: 13.5V
 - input voltage supplied by the electronic light source control gear: 0.15A (fixed current for front position lamp), 0.68A (fixed current for daytime running lamp)



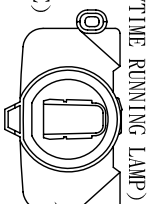
3. The front direction indicator and front position lamp are intended to be installed at a mounting height of equal to or less than 750 mm above the ground.
4. Measures according to paragraph 5.8.1. of R112: the principal passing lamp fulfills the requirements of the paragraph 5.8.2. of the Regulation without taking any measure.
5. The locations of the trade mark(s), the lamp designation mark(s) and the approval mark(s) are indicated in the following drawing(s) attached:
00\444-1183L1, 00\444-1183L2, 00\444-1183L3
6. The drawing number of the electrical related information: 00\444-1183L4
7. **Name and address of manufacturer:**
DEPO AUTO PARTS INDUSTRIAL CO., LTD.
No. 20-3, Nanshi Ln., Tounan Vil.,
505 – Lugang Township, Changhua County, Taiwan, R.O.C.
8. **Name and address of representative of manufacturer:**
Not applicable
9. **Remarks**
Date: October 27, 2015
Place: Chang Hua
Person in charge: Chung-Neng Yang



- NOTE:
1. THIS DRAWING SHALL BE APPLIED FOR RIGHT HAND ONLY AND LEFT HAND SHALL BE SYMMETRICAL EXCEPT THE HEADLAMP'S REFLECTOR MODULE.
 2. THIS OUTER LENS IS FIXED ON THE HOUSING USING GLUE AND SNAP-IN CONNECTORS.
 3. THIS LAMP IS EQUIPPED WITH A REFLECTOR ADJUSTING DEVICE.



(LIGHT SOURCE MODULE)

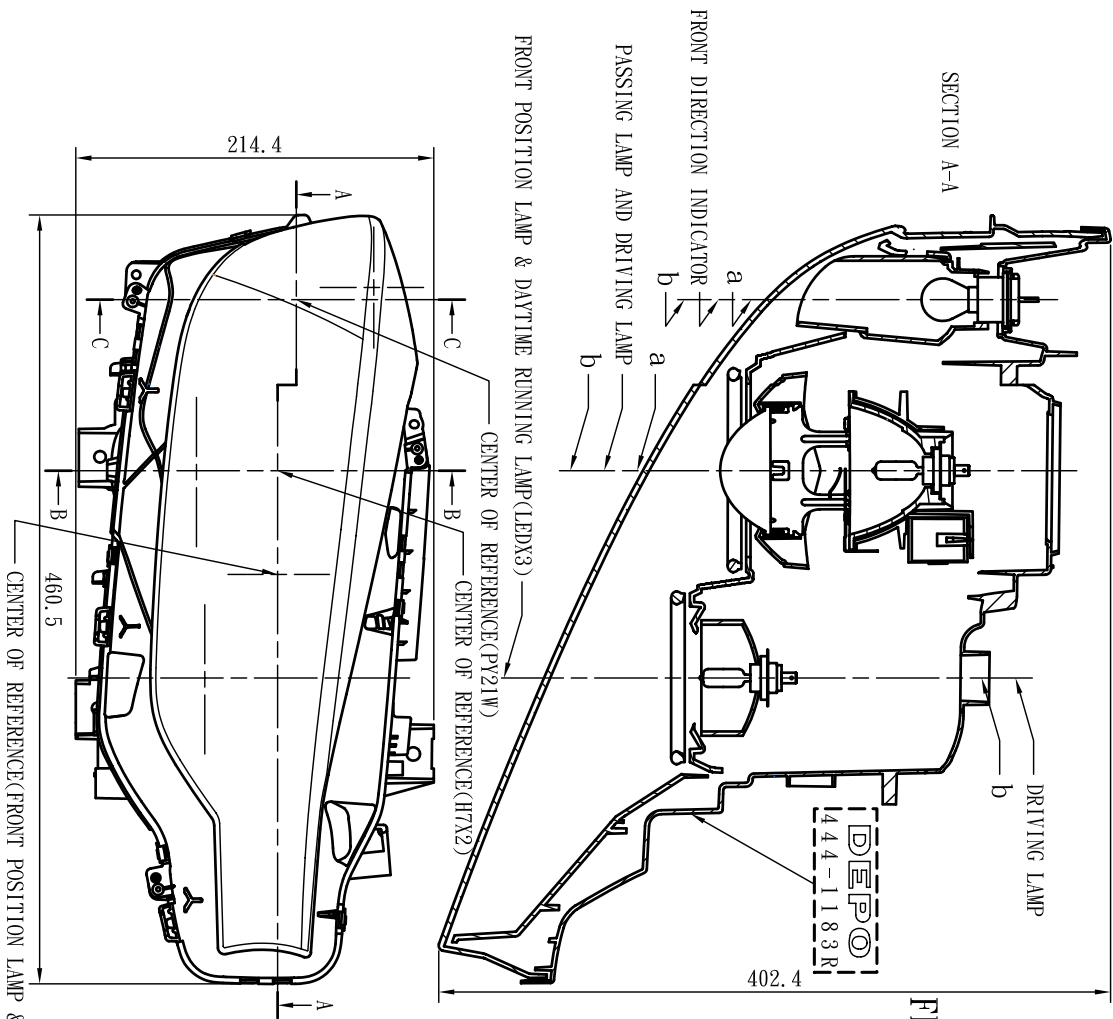


一般尺寸	公差
6以下	±0.1
6-30以下	±0.2
30-120以下	±0.3
120-150以下	±0.5
150以上	±1.0

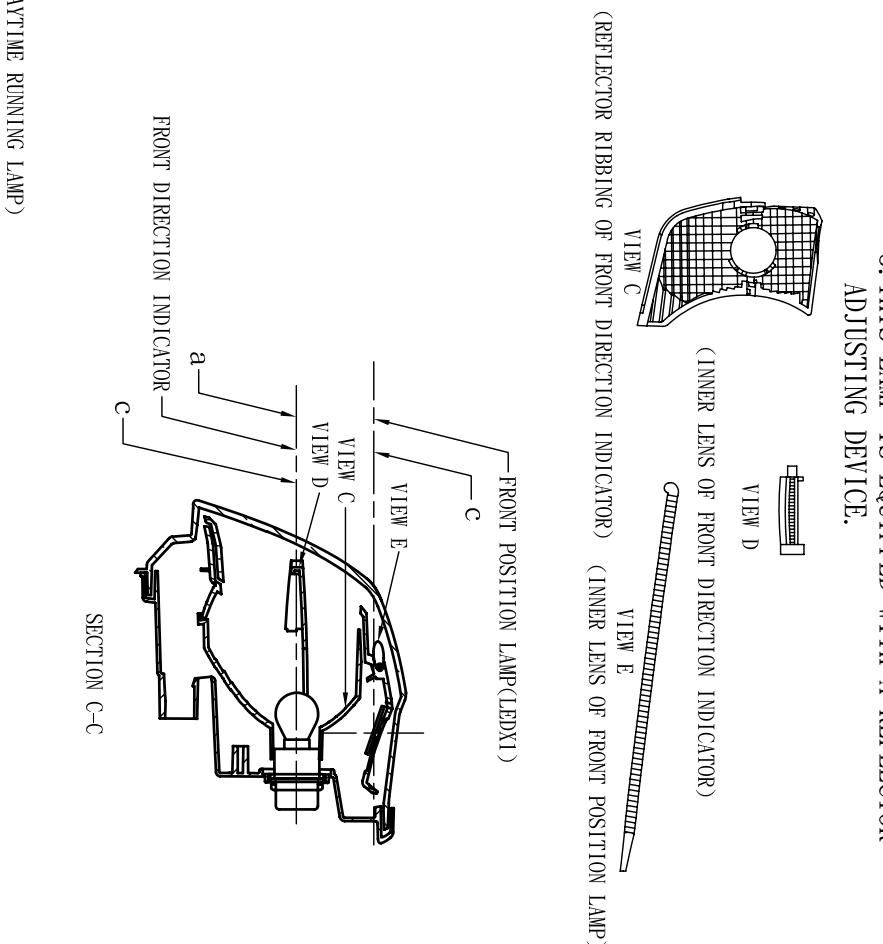
a: AXIS OF REFERENCE
b: LONGITUDINAL PLANE OF VEHICLE
c: HORIZONTAL PLANE OF VEHICLE

版次	修改說明	日期	制訂	審查	核准

件號	名稱	材質	投影法	比例	規格備註
444-1183R PMLDEN2					
製圖	黃慧中	2015/11/04	第三角法	0.32 : 1	規格備註
設計	林建龍				
	楊忠能				
	許叙超				
圖名					頭燈組立圖
圖號					00\444-1183L1



NOTE:
 1. THIS DRAWING SHALL BE APPLIED FOR RIGHT HAND ONLY AND LEFT HAND SHALL BE SYMMETRI CAL EXCEPT THE HEADLAMP'S REFLECTOR MODULE.
 2. THIS OUTER LENS IS FIXED ON THE HOUSING USING GLUE AND SNAP-IN CONNECTORS.
 3. THIS LAMP IS EQUIPPED WITH A REFLECTOR ADJUSTING DEVICE.



機械加工一般尺寸公差表

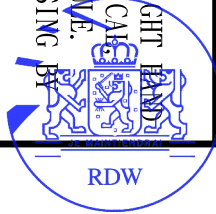
一般尺寸	公差
6以下	±0.1
6-30以下	±0.2
30-120以下	±0.3
120-150以下	±0.5
150以上	±1.0

未註記公差者適用本表

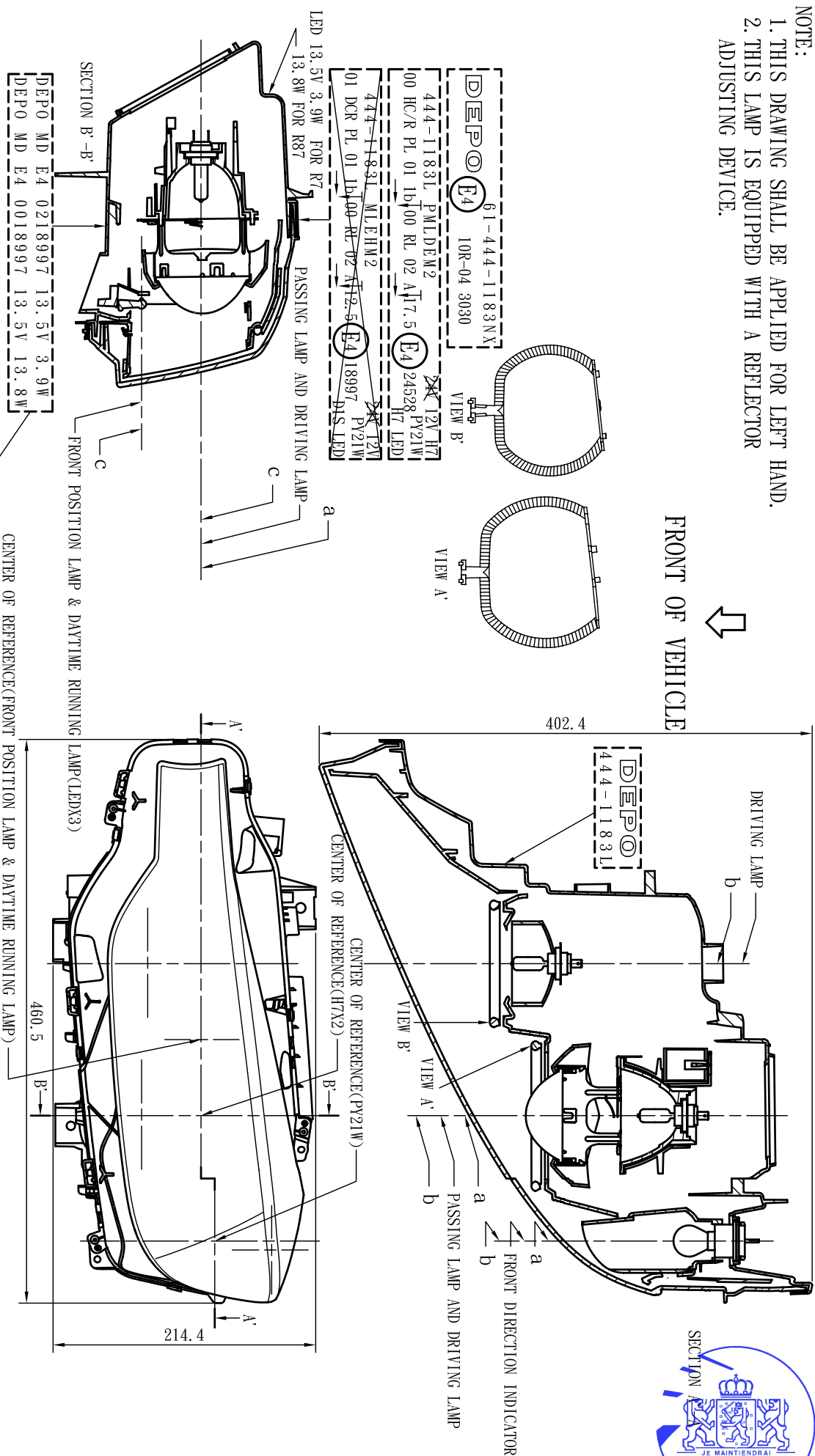
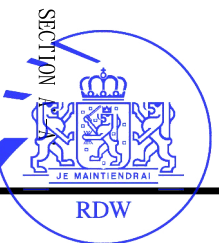
a: AXIS OF REFERENCE
 b: LONGITUDINAL PLANE OF VEHICLE
 c: HORIZONTAL PLANE OF VEHICLE

板次	修改說明	日期	制訂	審查	核准

444-1183R PMLDEN2	號	名稱	材質	規格備註
製圖	黃慧中	2015/11/04	投影法	第三角法
設計	林建龍		比例	0.32 : 1
審核	楊忠能		圖名	頭燈組立圖
	許叙超		圖號	00\444-1183L2



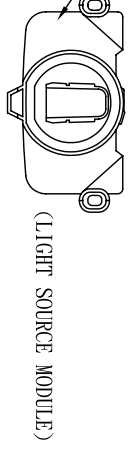
- NOTE:
 1. THIS DRAWING SHALL BE APPLIED FOR LEFT HAND.
 2. THIS LAMP IS EQUIPPED WITH A REFLECTOR ADJUSTING DEVICE.



機械加工一般尺寸公差表

一般尺寸	公差
6以下	±0.1
6-30以下	±0.2
30-120以下	±0.3
120-150以下	±0.5
150以上	±1.0

a: AXIS OF REFERENCE
 b: LONGITUDINAL PLANE OF VEHICLE
 c: HORIZONTAL PLANE OF VEHICLE

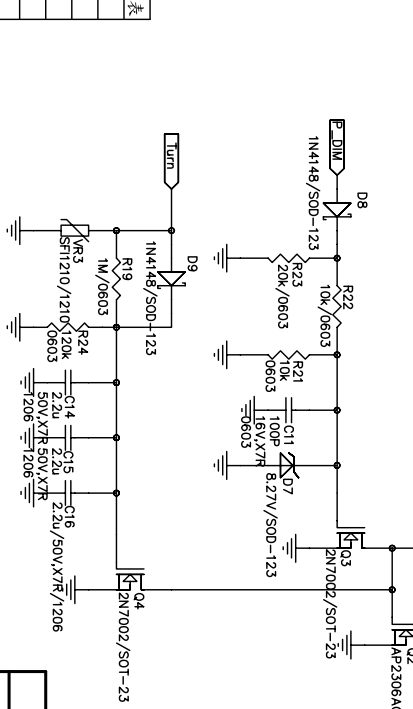
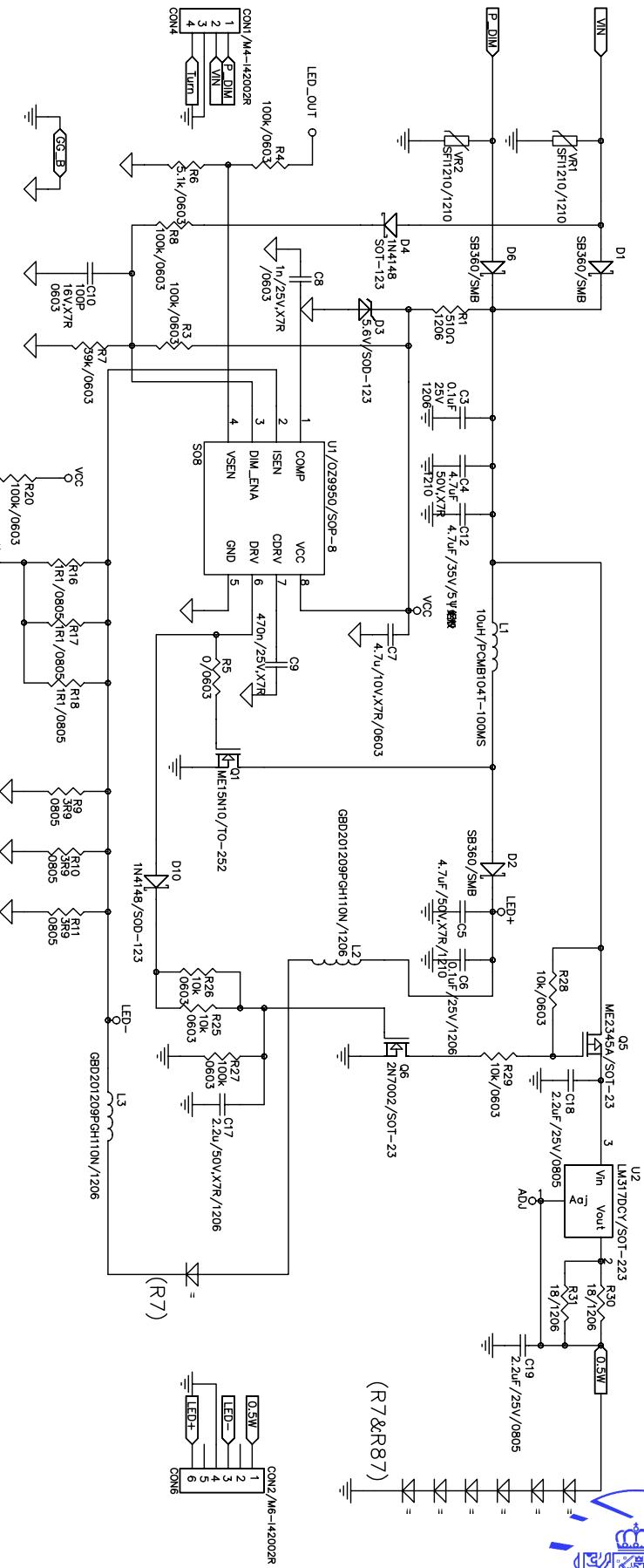


版本	修改說明	日期	制訂	審查	核准

444-11831 PMLDENT2		名稱	材質	比例	圖名
件號	號	名		0.32 : 1	頭燈組立圖
製圖	黃慧中	2015/11/04	第三角法	mm	規格備註
設計	林建龍				
	楊志能				
	許叙超				

61-444-1183NX
FUNCTION: DAYTIME RUNNING LAMP AND FRONT POSITION LAMP

NOTE:
1. THIS DRAWING SHALL BE APPLIED FOR RIGHT HAND
AND LEFT HAND.



R7 : 7 LED ON
R87 : 6 LED ON
LED current = 150mA/680mA

一般尺寸	公差
6以下	±0.1
6-30以下	±0.2
30-120以下	±0.3
120-150以下	±0.5
150以上	±1.0

未註記公差者適用本表

版次	修改說明	日期	制訂	審查	核准

444-1183R/L	PMLDEN2				
件號	名稱				
製圖	黃慧中	2015/11/04	投影法	第三角法	規格備註
設計	林建龍		比例	1:1	單位
	楊忠能		圖名		
	許敏超		圖號		

